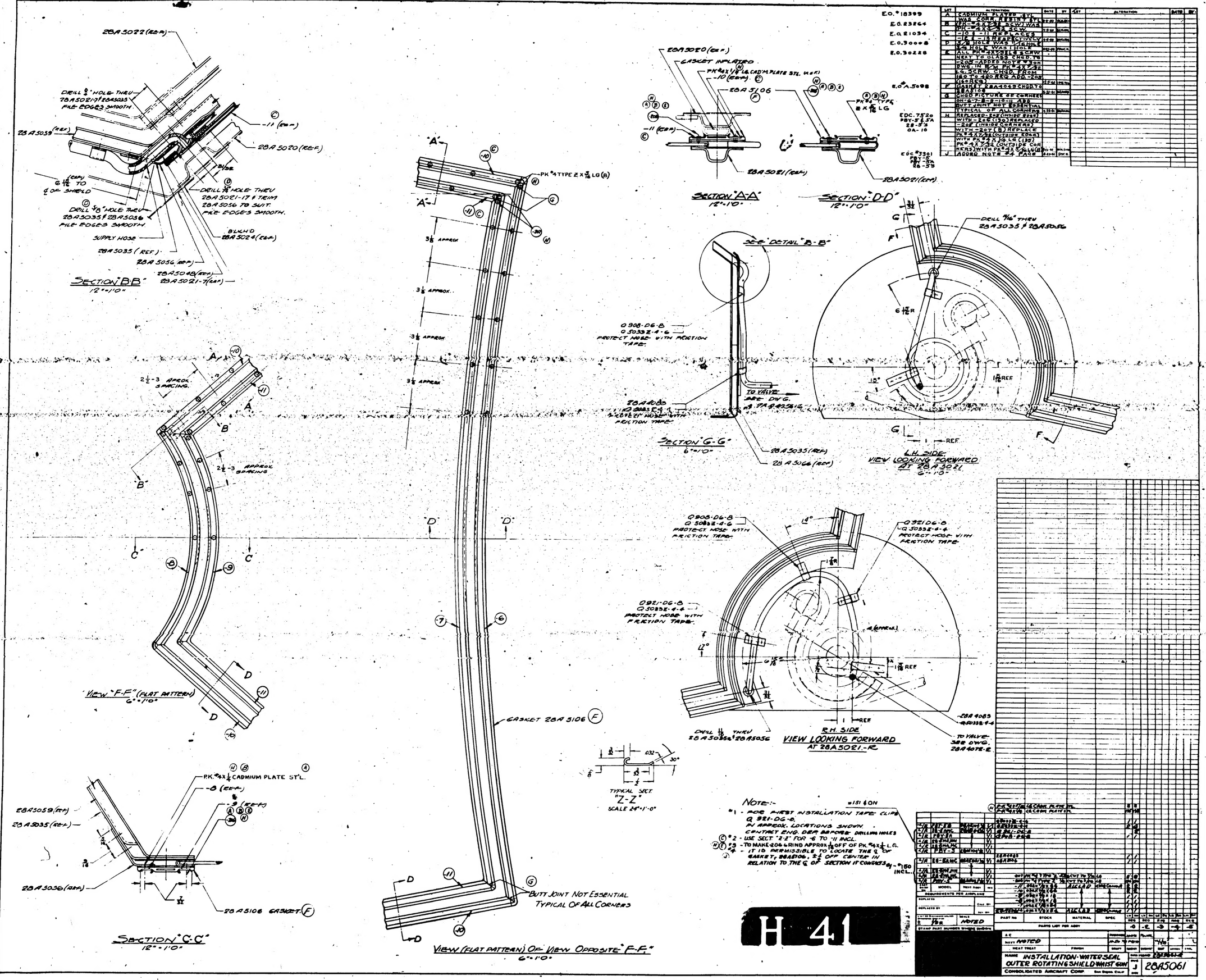
28A5022 (REF)
DRILL 3/8" HOLE THRU 28A5021-17 & 28A5035 FILE EDGES SMOOTH
28A5059 (REF)
-11 (REF)
28A5020 (REF)
G 13/16 (REF) TO ℄ OF SHIELD
DRILL 3/8" HOLE THRU 28A5021-17 & TRIM 28A5056 TO SUIT. FILE EDGES SMOOTH.
DRILL 3/8" HOLE THRU 28A5035 & 28A5036 FILE EDGES SMOOTH.
BUSHING 28A5024 (REF)
SUPPLY HOSE
28A5035 (REF)
28A5056 (REF)
28A5048 (REF)
28A5021-7 (REF)
SECTION "B-B"
12"=1'0"
28A5020 (REF)
GASKET INFLATED
PK #8 X 1/8" LG CADMIUM PLATE ST'L. (REF)
-10 (REF)
28A5106
-11 (REF)
28A5021 (REF)
PK #4 TYPE Z X 5/16 LG
28A5021 (REF)
SECTION "A-A"
12"=1'0"
SECTION "D-D"
12"=1'0"
PK #4 TYPE Z X 5/16 LG (8)
SEE DETAIL "B-B"
0.908-DG-B
0.503 SZ-4-6
PROTECT HOSE WITH FRICTION TAPE.
TO VALVE SEE DWG. 28A4075-E
28A4083
0.503 SZ-4-6
PROTECT HOSE WITH FRICTION TAPE.
28A5035 (REF)
28A5056 (REF)
SECTION "G-G"
6"=1'0"
DRILL 3/16" THRU 28A5035 & 28A5056
L.H. SIDE
VIEW LOOKING FORWARD AT 28A5021
6"=1'0"
2 1/2-3 APPROX SPACING
VIEW "F-F" (FLAT PATTERN)
6"=1'0"
0.908-DG-B
0.503 SZ-4-6
PROTECT HOSE WITH FRICTION TAPE.
0.921-DG-B
0.503 SZ-4-6
PROTECT HOSE WITH FRICTION TAPE.
0.921-DG-B
0.503 SZ-4-6
PROTECT HOSE WITH FRICTION TAPE.
4° (APPROX)
DRILL 3/16" THRU 28A5036 & 28A5056
R.H. SIDE
VIEW LOOKING FORWARD AT 28A5021-R
28A4083
0.503 SZ-4-6
TO VALVE SEE DWG. 28A4075-E
GASKET 28A5106 (F)
TYPICAL SECT. "Z-Z"
SCALE 24"=1'-0"
PK #4 X 1/4 CADMIUM PLATE ST'L.
-8 (REF)
-9 (REF)
28A5059 (REF)
28A5035 (REF)
28A5036 (REF)
28A5106 GASKET (F)
SECTION "C-C"
12"=1'0"
BUTT JOINT NOT ESSENTIAL TYPICAL OF ALL CORNERS
VIEW (FLAT PATTERN) OF VIEW OPPOSITE "F-F"
6"=1'0"
NOTE:-
#1 - FOR FIRST INSTALLATION TAPE CLIP 0.921-DG-B IN APPROX. LOCATIONS SHOWN. CONTACT ENG. DEP BEFORE DRILLING HOLES
#2 - USE SECT. "Z-Z" FOR -6 TO -11 INCL.
#3 - TO MAKE -206 & RIND APPROX 1/16 OFF OF PK #4 X 1/4 LG. - IT IS PERMISSIBLE TO LOCATE THE ℄ OF GASKET, 28A5106, ±1/4 OFF CENTER IN RELATION TO THE ℄ OF SECTION IT CONNECTS. #151 & ON
#4 - #150 INCL.
H 41
E.O. #18309
E.O. 23264
E.O. 21034
E.O. 30008
E.O. 30228
E.O. A.5098
EOC 7520 PBY-5 & A 28-3'3 OA-10
EOC #7301 PBY-5 PBY-5A 28-3'3
ALTERATION | DATE | BY
A CADMIUM PLATE ST'L WAS ZOPAT
B PK-#4X3/4 SCW WAS PK-#4X5/32 SCW
C -10, -11 REPLACES -16 & -19 RESPECTIVELY
D 3/8 HOLE WAS 1/4 HOLE
E 3/8 HOLE WAS 1/4 HOLE
F ALL PK #4X3/8 LG & SCRW NEXT TO GLASS CHGD TO -208 - ADDED NOTE #3 ON DWG. IN E.M. PK #4X7/32 LG. SCRW. CHGD. FROM 180 TO 420 REQ ADD -208 (16 REQ)
G GASKET 28A4049 CHGD TO 28A5106
H REPLACED -205 (INSIDE 8205) WITH -206 (130) REPLACED -208 (INSIDE CORNERS) WITH -207 (8) REPLACE PK #4X7/32 (OUTSIDE 8208) WITH PK #4 X 1/4 LG (132) PK #4 X 7/32 (OUTSIDE CORNERS) WITH PK #4 X 5/16 LG (8)
J ADDED NOTE #4 PAGE
PART NO | STOCK | MATERIAL | SPEC
PARTS LIST FOR ASSY
-9 -8 -3 -4 -5
NAVY NOTED
HEAT TREAT | FINISH
NOTED
INSTALLATION-WATERSEAL OUTER ROTATING SHIELD-WAIST GUN
CONSOLIDATED AIRCRAFT CORP San Diego, Calif.
J 28A5061